



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ISO GX4CrNiMnN22-12-5

Standard Specification for Cast Steels and Alloys with Special Physical Properties

Group - Ferrous Stainless Steel Alloys

Sub Group - ISO GX4CrNiMnN22-12-5 Cast Steels and Alloys with Special Physical Properties

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.060 max.	Solution Annealing	
Silicon	Si %	1.000 max.		
Manganese	Mn %	4.000 - 6.000		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	20.500 - 23.500		
Nickel	Ni %	11.500 - 13.500		
Molybdenum	Mo %	1.500 - 3.000		
Vanadium	V %	0.100 - 0.300		
Niobium	Nb %	0.100 - 0.300		
Nitrogen	N %	0.200 - 0.400	Mechanical Properties Tensile Strength in Mpa 580 min. Yield Strength in Mpa 290 min. Elongation in % 24 min. Reduction of Area in % - Hardness in BHN - Impact in Joule -	
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
SA-351 Grade CG6MMN	ASME	USA	Casting
A 743 CG6MMN	ASTM	USA	Casting
A351 CG6MMN	ASTM	USA	Casting
J93790	UNS	USA	Casting
1.3956	ISO	International	Casting
CG6MMN	KS	Korea	Casting
5764	SAE	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

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